

Figure 1

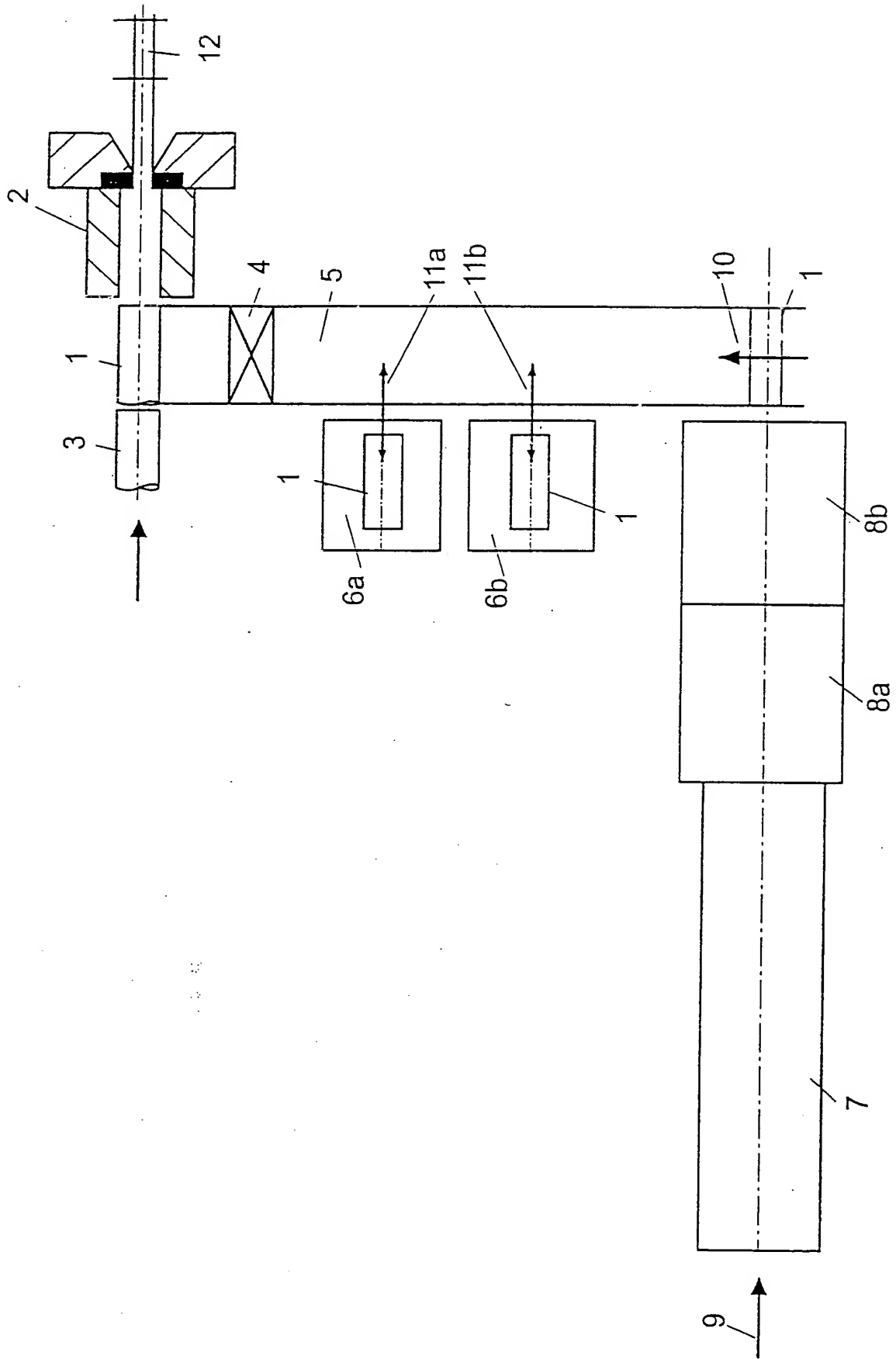


Figure 2

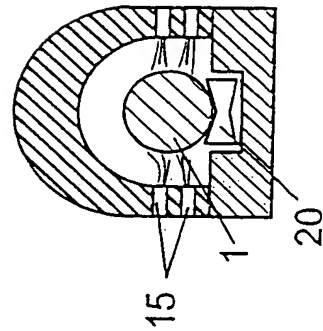
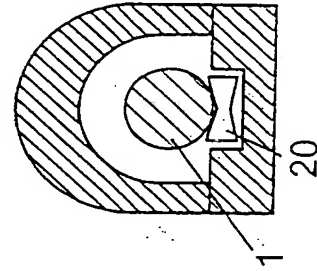
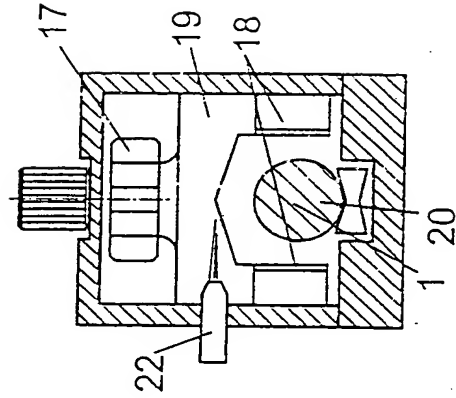
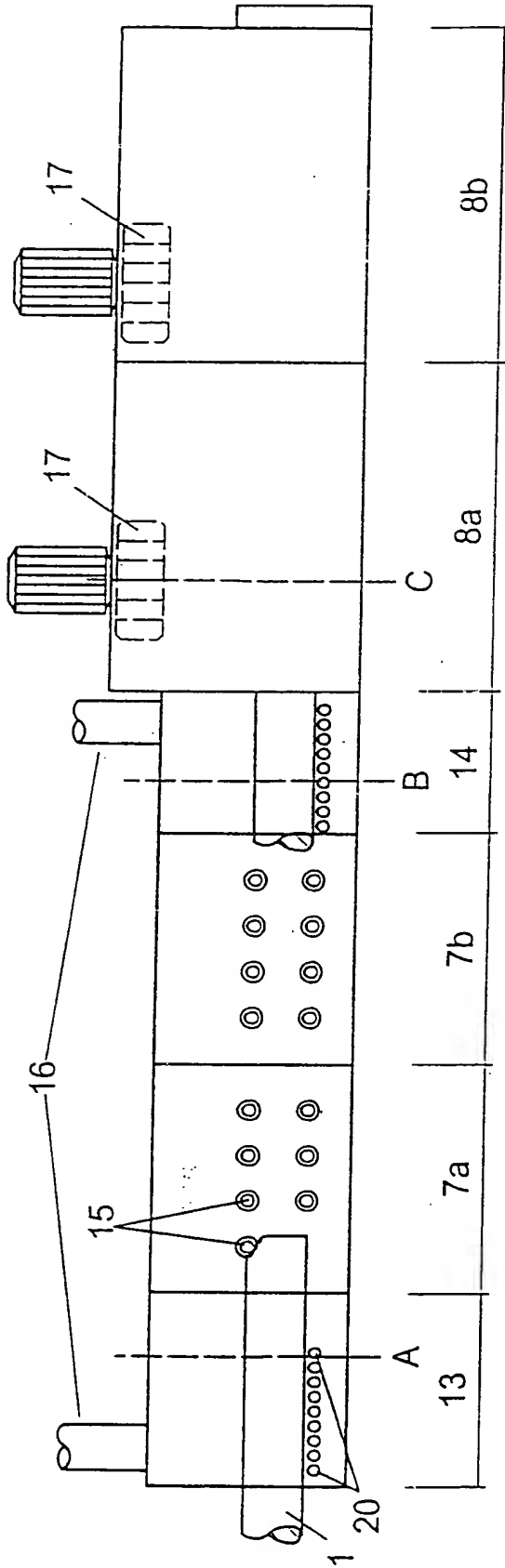


Figure 3

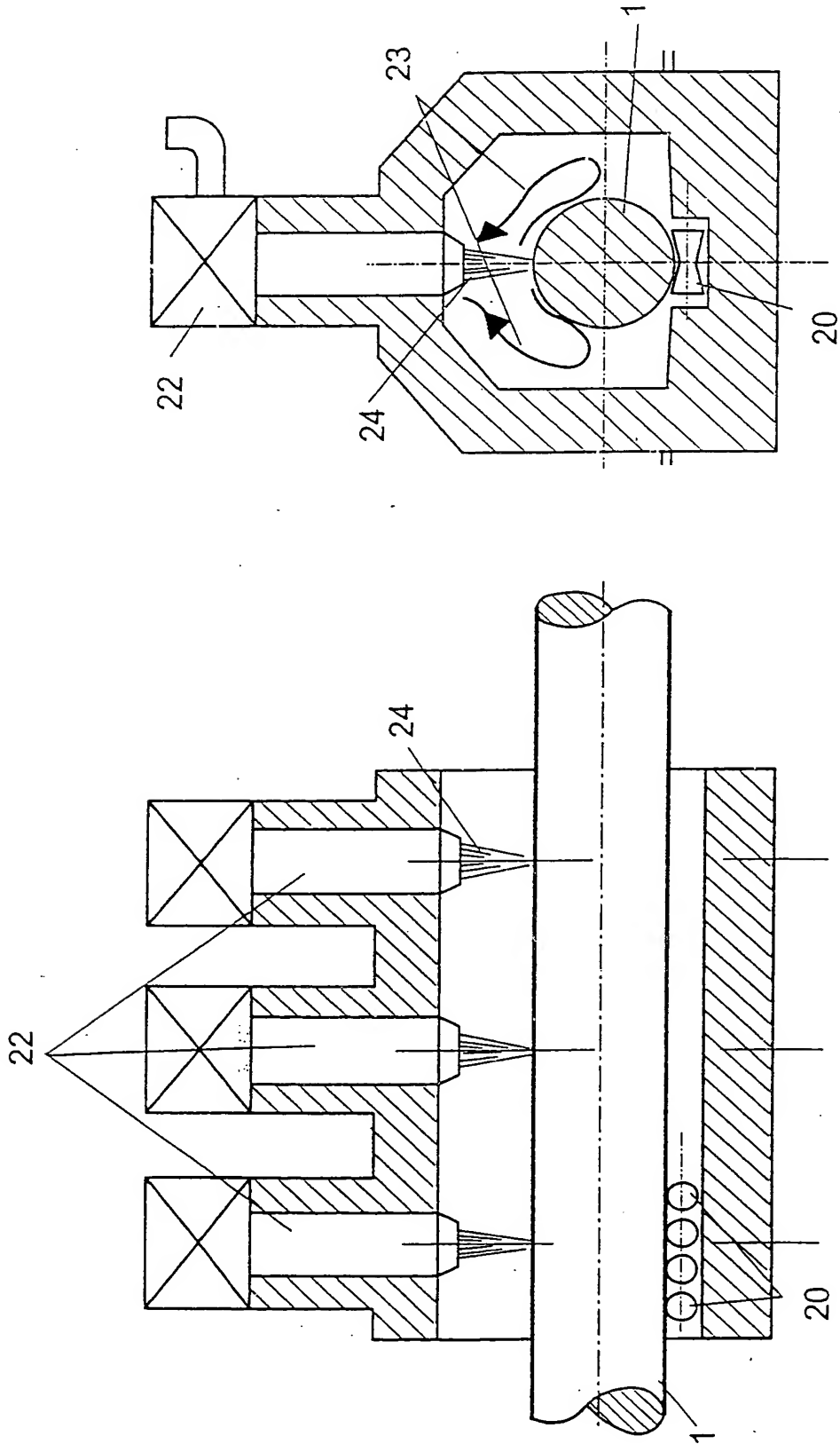
cross-section C

cross-section B

cross-section A



Figure 5



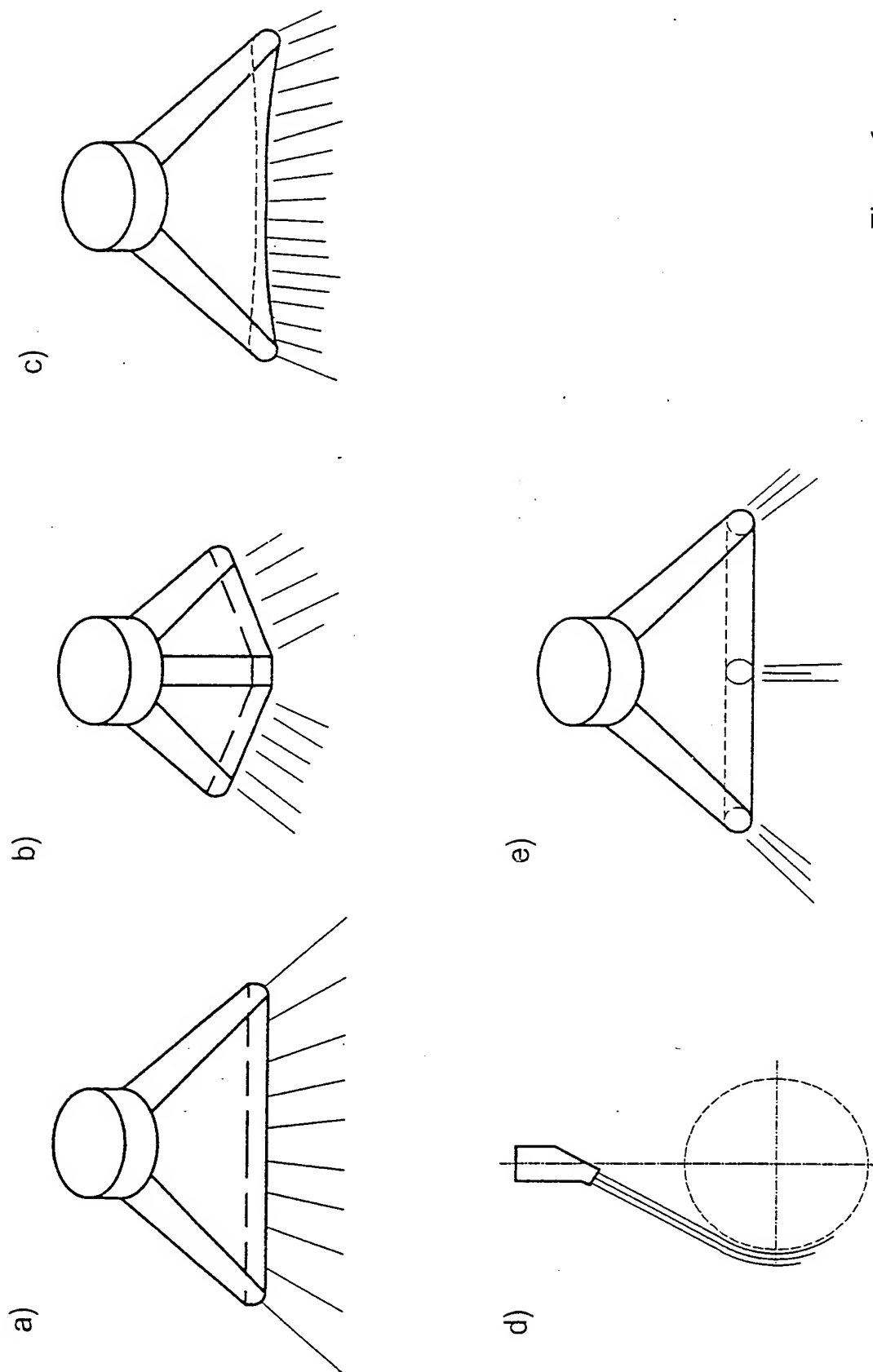
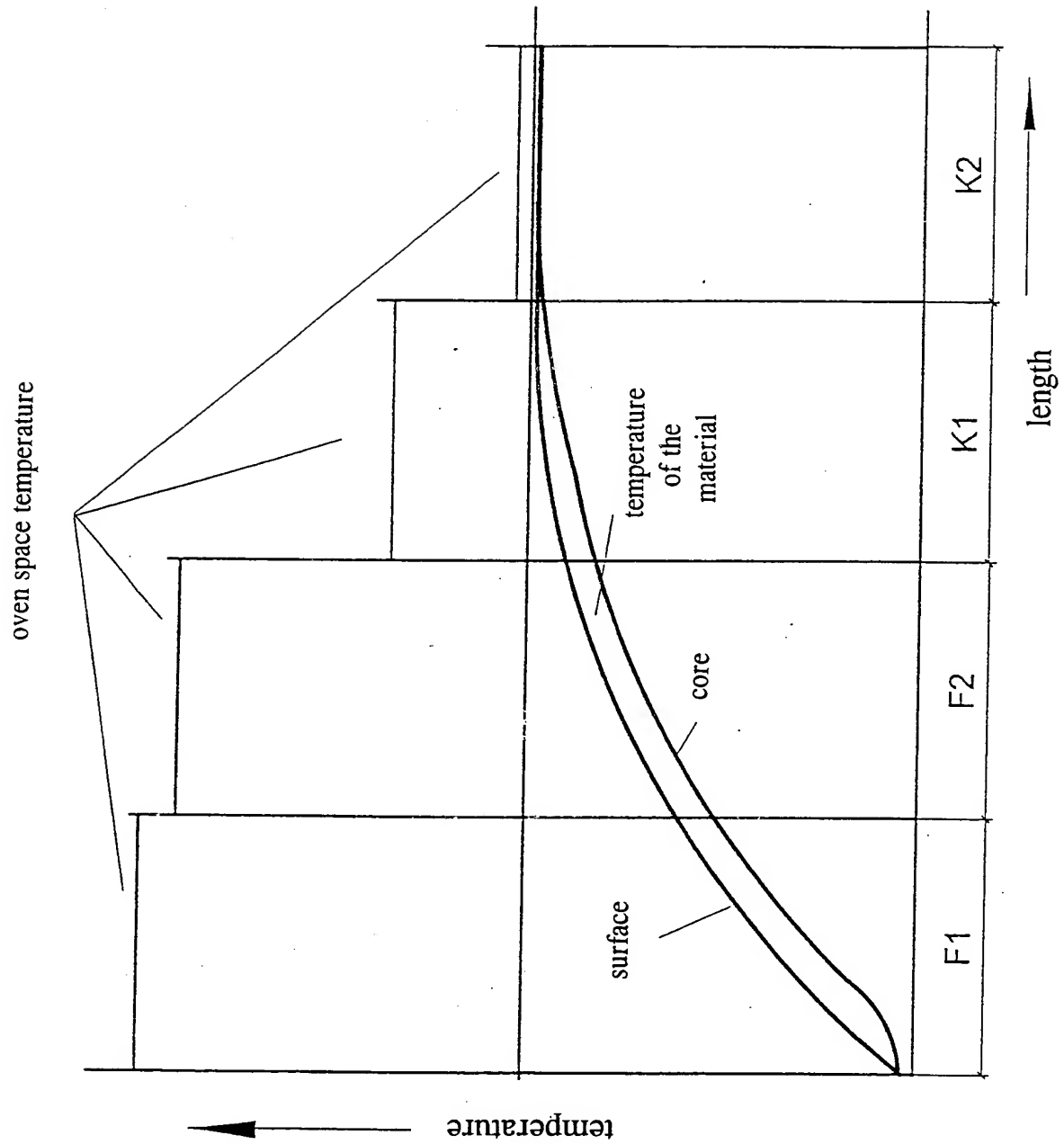


Figure 6

Figure 7



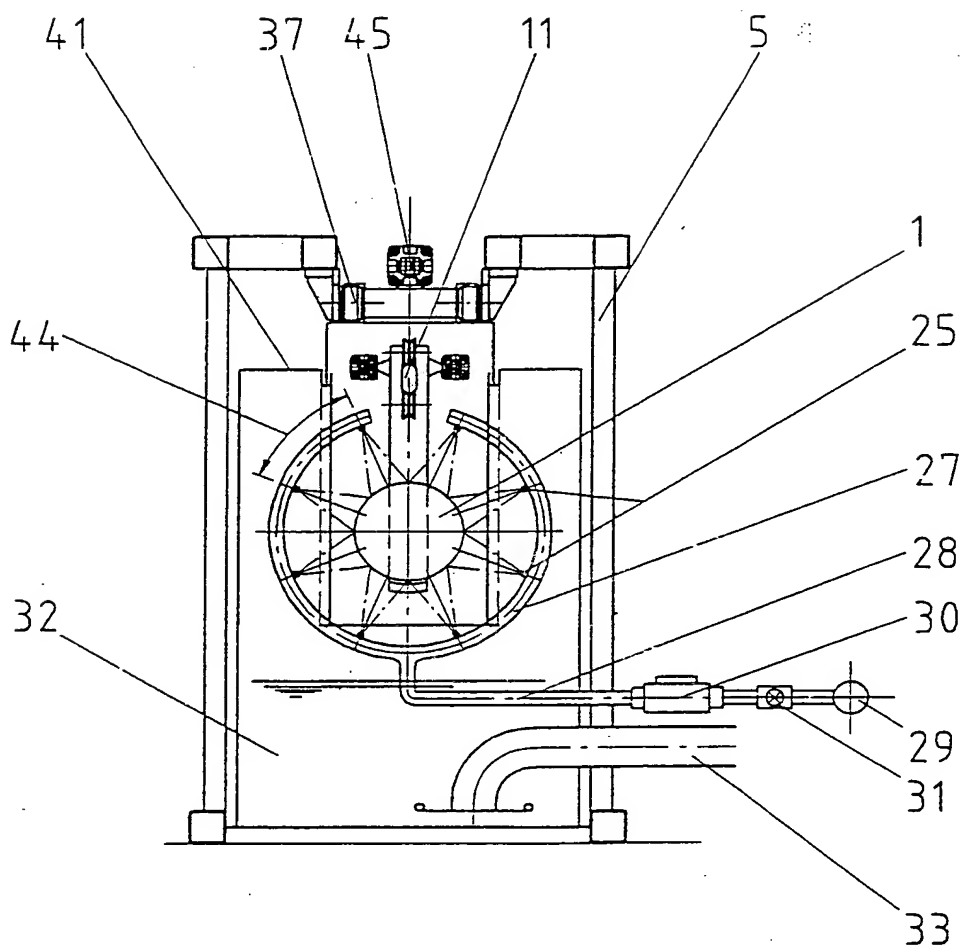
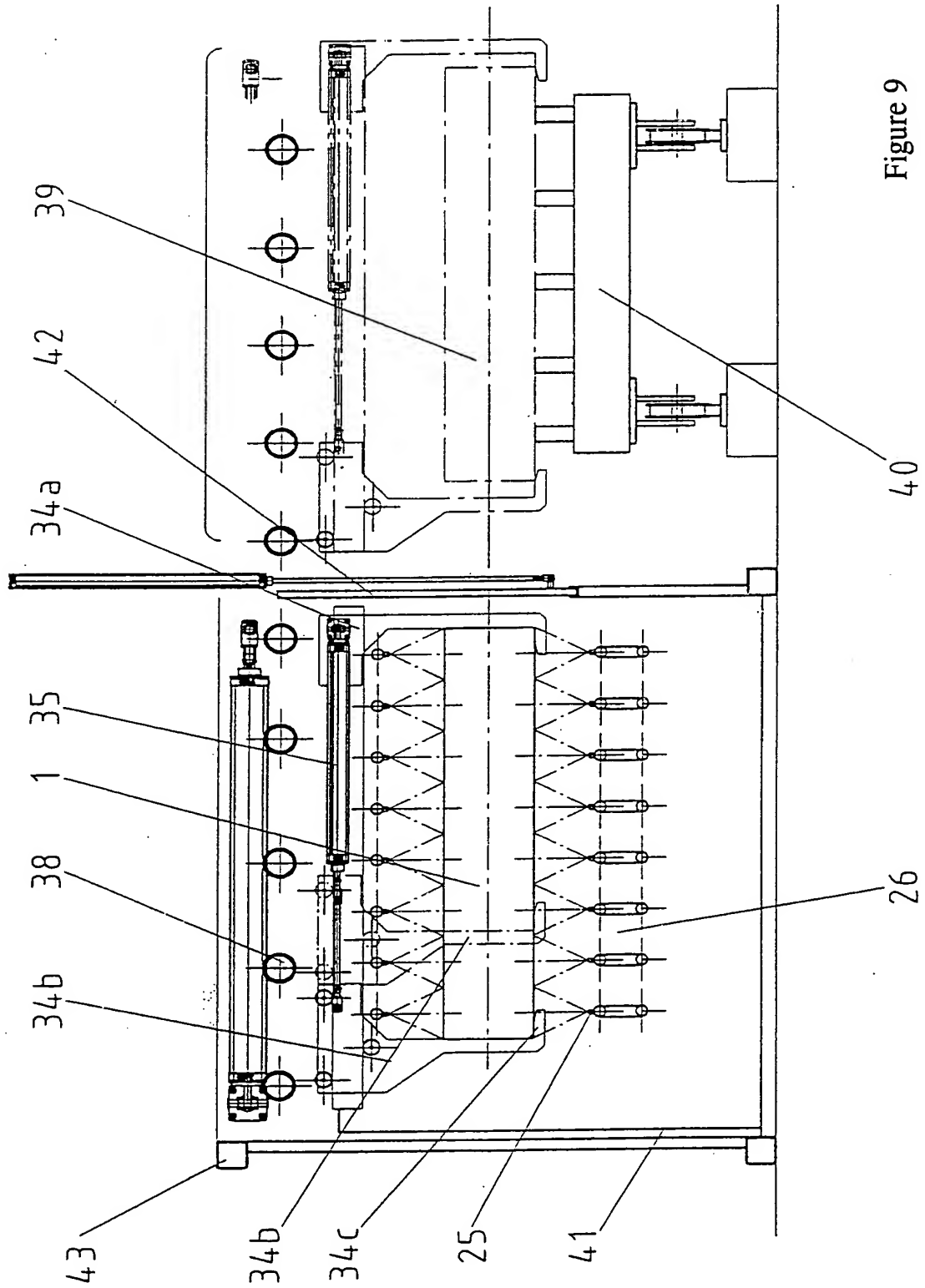
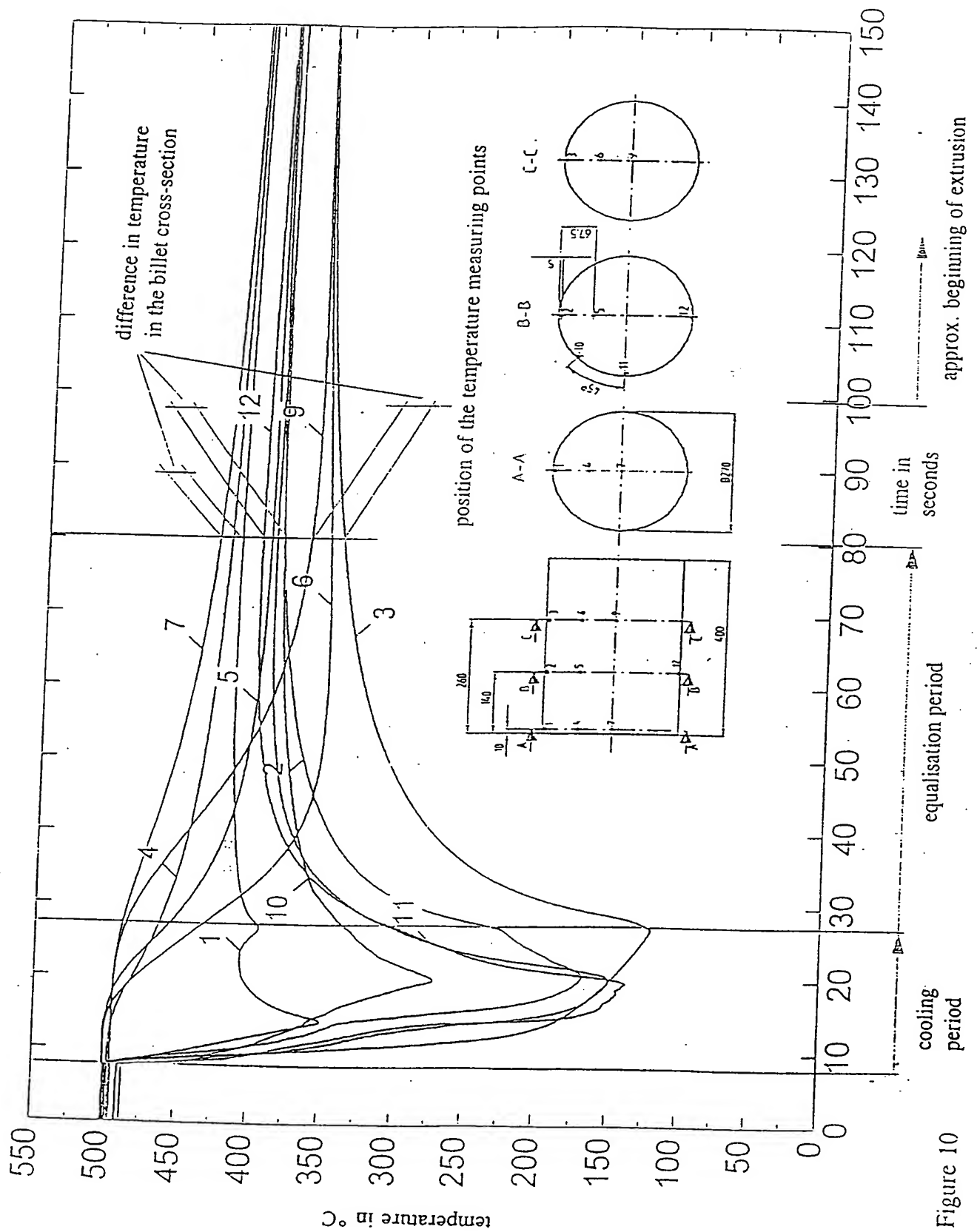


Figure 8







approx. beginning of extrusion

Figure 10